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2814 0038
21 21
Quality Management System
Approved to ISO 9001

INSPECTION CERTIFICATE

EN10204 Type 3.1

Date: 06/02/23
Cert No.: 120/2306/0104
Del. Note: CM / 0291

Tata Steel Ref.No. GXC 429218 Works 15 7026 A08
Sales P/O: P102361 OF 14/NOV/22 A07
Customer Order No. P102361
Product Description
HYBOX 420 COLD FORMED WELDED STEEL RECTANGULAR HOLLOW SECTIONS TO EN 10219 : 2006 GRADE S420MH AND S355J2H INCLUDING OPTIONS 1.4 + 1.5. CARBON EQUIVALENT 0.43 MAX. MILL FINISH. MILL CUT ENDS.
B01-B04

FPC CERTIFICATE NUMBER 2814/CPR/LRQ0840080/A/B
FPC CERTIFICATE NUMBER 0038/CPR/LRQ0840080/A/B

MADE IN UK

Item No.	Number of Pieces	Product Dimensions (mm)	Cast/Heat No.	Bundle no.	C01 Yield Stress Re (N/mm²)	C02 Tensile Strength Rim (N/mm²)	C10 Elong A (5.65 %)	C11 Tensile Strength Rim (N/mm²)	C12 Tensile Strength A (5.65 %)	C13 Elong A	F=Full Section	S=Stripped Section	HAZ=Heat Affected Zone	W=Weid	B=Body	T=Transverse	L=Longitudinal	KV=Charpy - V	HV=Hardness Vickers(10Kg Load)	HR=Hardness Rockwell B	
1	16	1200333720 150.00 x 150.00 x 8.00 x 12.000M = 288.00M	7T18965)	23953972 23953976 23953977 23953978 23953979 23953946	B L S	477	548 26	B L	KV 5.0 -20100 94	B L	FULL	STRIPPED	HAZ	B	T	L	5.0	201	HR		
X	X	X	X	X	X	X	END OF	X	X	ITEM	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	END OF	X	X	CERT	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X

Cast No.	C	Si	Mn	P	S	Cr	Mo	Ni	Al	B	Cu	N	Nb	Sn	Ti	V	CEV
7T18965 LADLE	0.15	0.191	0.450	0.023	0.0070	0.0280	0.010	0.018	0.0410	0.0002	0.027	0.004	0.001	0.002	0.001	0.005	0.40
7T18966 LADLE	0.15	0.191	0.340	0.015	0.0080	0.0140	0.030	0.018	0.0540	0.0002	0.027	0.008	0.001	0.002	0.001	0.001	0.38
7Z18967 LADLE	0.14	0.181	0.390	0.020	0.00490	0.0150	0.010	0.012	0.0410	0.0002	0.014	0.003	0.001	0.006	0.001	0.004	0.38

Code Numbers in accordance with EN 10168 (see overleaf).
Alterations to this document or its use for other products shall be regarded as falsification of documents and be subject to criminal jurisdiction.
CE & UKCA marking under the CPR 2019 No.456 respectively shown on Corby Works inspection documents are affixed according to harmonized standards EN 10210-1, EN 10219-1 & EN 10255 only.
Corby Works Quality System complies with Annex 1 para 4.3 of 2014/68/EU (PED) and S.I. 2016 No. 1105.
Note - only tubes in accordance with EN 10217 (TR1 grades excluded) have a presumption of conformity with the PED.
N.Misty
Quality Control Manager
This document has been prepared by a computer system and is valid without signature.
18 Grosvenor Place London SW1X 7HS Company Reg.No.02280000.
Z02 A05
Z01 The products covered by this inspection document are certified by Tata Steel UK Limited and comply with the requirements of the Order Acknowledgement.