

INSPECTION CERTIFICATE 3.1

ACCORDING TO EN 10204

ISO 9001 and ISO/TS 16949 approved,
certified by Lloyd's Register LRQA

Delivery address OVAKO METALS OY AB TUOTEKATU 3 FI-33840 TAMMERFORS	Date 171211 Our order 1794316	Cert number C6244140 Pos 1	Ver 1	Page 1
Intended for OVAKO METALS OY AB	Your order 005075	Your art,number 55-1770594		
Specification	Ovako grade 280T	Grade		
Product COLD ROLLED STRESS RELIEVE ANNEALED TUBES.				
Check of radioactivity has been performed.				
Extent of delivery				
Type No 3525	OD mm 35,70	ID mm 23,50		
Quantity kg 1028,0	Net weight Kg 1028,0	MO number 2284630	Heat Number G4887	
Heat number G4887	Chemical composition			
	C % 0,19	Si % 0,38	Mn % 1,49	P % 0,005
	V % 0,092			S % 0,023
<i>Continue...</i>				
Printed by computer	The requirements stipulated are satisfied		Issuer of certificate A000240	

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Date	171211	Cert number	C6244140	Heat number	G4887	Ver	1	Page	2
Sample									
10									
MECHANICAL TEST RESULTS									
Sample									
	A5 %	ReH N/mm2	Rm N/mm2						
10	17,0	920	929						
11	17,0	931	931						
HARDNESS HB									
Sample									
	HB								
10	294								
11	302								
IMPACT TEST, KV IN JOULE, LONGITUDINAL									
Sample									
	KV+20°C								
10	150								
110	164								
120	160								
Printed by computer				The requirements stipulated are satisfied				Issuer of certificate A000240	