

INSPECTION CERTIFICATE 3.1

ACCORDING TO EN 10204

ISO 9001 and IATF 16949 approved,
certified by Lloyd's Register LRQA

Delivery address OVAKO METALS OY AB TUOTEKATU 3 FI-33840 TAMMERFORS	Date 190110 Our order 1894711	Cert number C6270119 Pos 1	Ver 1	Page 1	
Intended for OVAKO METALS OY AB	Your order 010284	Your art.number 55-1770594			
Specification	Ovako grade 280T	Grade			
Product COLD ROLLED STRESS RELIEVE ANNEALED TUBES.					
Check of radioactivity has been performed.					
Extent of delivery		Country of origin, Sweden			
Type No 3525	OD mm 35,70	ID mm 23,50			
Quantity kg 1004,0	Net weight Kg 1004,0	MO number 3270298	Heat Number P2941		
Heat number P2941	Chemical composition				
	C % 0,19	Si % 0,33	Mn % 1,49	P % 0,008	S % 0,028
	V % 0,095				
<i>Continue...</i>					
Printed by computer	The requirements stipulated are satisfied		Issuer of certificate certhofors@ovako.com		

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Date	190110	Cert number	C6270119	Heat number	P2941	Ver	1	Page	2
Sample									
10									
MECHANICAL TEST RESULTS									
Sample									
	A5 %	ReH N/mm²	Rm N/mm²						
10	20,6	649	763						
11	20,2	689	773						
HARDNESS HB									
Sample									
	HB								
10	225								
11	223								
Printed by computer				The requirements stipulated are satisfied				Issuer of certificate certhofors@ovako.com	