



STALMA

STALMA Co. 20-822 Lublin, ul. Pulawska 38, e-mail: office@stalma.com.pl

INSPECTION CERTIFICATE

No. 44770/6

112934



Kontino Oy Ab

☒ 3.1 EN 10204

☐ 2.2 EN 10204

Customer	OY KONTINO AB	Order No. / Confirmation No.
	01301 VANTAA, PL 27	1110062

Delivery address	OY KONTINO AB	Weight [kg]
	33330 Tampere, Kolmihaarankatu 4	2028

Product / Specifications	Dimensions	Quality / Finished condition	Prod. batch No.
Cold drawn bar, rd EN-10025 EN-10277; EN-10278	rd 15.00 h9 6000+200	S355J2C+C	W/20385/1

I. CHEMICAL COMPOSITION

CEV: 0.43

Charge No.	C	Mn	Si	P	S	Cr	Ni	Cu	Mo	Al	Pb	N ₂
T48915	0.18	1.34	0.33	0.018	0.022	0.07	0.03	0.04	.007	0.025		0.005

II. MECHANICAL TESTS

Charge No.	R/R ₀₀₂ [Mpa]	R _m [Mpa]	A5 [*] [%]	Hardness [HB]	Other tests [*]
T48915	730	765	13,2	223	

^{*} test is carried out under the agreement made when placing the order

III. CHARACTERISTICS AND PARAMETERS AGREED WHEN PLACING THE ORDER

Surface: class 2,
Straightness: EN 10278
Other tests: Residual magnetism max.20 Gauss
NDT-Test

QUALITY CONTROL		DECLARATION OF CONFORMITY
Lublin	Date	STALMA Co. declares that the product satisfies requirements of documents to in this Certificate. Applies to raw materials acc. to EN 10025 - 1,2; directive 93/68/EWG
	2016.11.18	
Marcin Janiszewski		
Issued by	Approved by	