



STALMA

STALMA Co. 20-822 Lublin, ul. Puławska 38, e-mail:office@stalma.com.pl

INSPECTION CERTIFICATE

No. **05774/1** 3.1 EN 10204 2.2 EN 10204

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|---|--|
| Customer BE Finlandia 15140 Lahti, Laiturikatu 2 | Order No. / Confirmation No. P085610 |
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| | |
|---|---------------------------|
| Delivery address BE Group Oy Ab 15-525 Lahti, Vanhanradankatu 42 | Weight [kg] 939 |
|---|---------------------------|

| Product / Specifications | Dimensions | Quality / Finished condition | Prod. batch No. |
|--|--|------------------------------|------------------|
| Cold drawn bar, rd EN-10025 EN-10277;EN-10278 | rd 30.000 h9 6000+200 | S355J2C+C | W/ 1385/1 |

I. CHEMICAL COMPOSITION

| Charge No. | C | Mn | Si | P | S | Cr | Ni | Cu | Mo | Al | Pb | CEV: 0,43 | |
|---------------|-------------|-------------|-------------|--------------|--------------|-------------|-------------|-------------|-------------|--------------|----|-------------|----------------|
| | | | | | | | | | | | | TI | N ₂ |
| x52873 | 0,17 | 1,35 | 0,18 | 0,013 | 0,028 | 0,09 | 0,07 | 0,18 | 0,02 | 0,018 | | ,012 | 0,011 |


II. MECHANICAL TESTS

| Charge No. | R _e /R _{p02} * [Mpa] | R _m [Mpa] | A5* [%] | Hardness [HB] | Other tests* |
|---------------|---|-------------------------|-------------|------------------|--------------|
| x52873 | 595 | 615 | 16,5 | 189 | |

* test is carried out under the agreement made when placing the order

III. CHARACTERISTICS AND PARAMETERS AGREED WHEN PLACING THE ORDER

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| Surface: class 1, Straightness: EN 10278 Other tests: |
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| QUALITY CONTROL | | DECLARATION OF CONFORMITY |
|---------------------------|---------------------------|---|
| Lublin | Date 2021.02.01 | STALMA Co. declares that the product satisfies requirements of documents to in this Certificate.  |
| Marcin Janiszewski | Konrad Barzał | |
| Issued by | Approved by | |

Applies to raw materials acc. to EN 10025 - 1,2, directive 93/68/EWG