



**INSPECTION CERTIFICATE
EN 10204-3.1**

Outokumpu Sales Order No
9000013586

Customer Order No



142

LC/DC No

Certificate No 31856
Revision 00
Date 02 Sep 2020
Delivery No. 8000031999

Production mill
Dillenburg Plant

Sold To: Oiki Acciai Inossidabili S.p.A Via Paradigna 95/A 43122 PARMA PR ITALY		Product Stainless Steel Cold Rolled Strip, Slit edge, Core 304L/4307		Grade 1.4301 1.4307 TYPE 304 / UNS S30400 TYPE 304L / UNS S30403			
Ship to: Oiki Acciai Inossidabili S.p.A Via Paradigna 95/A 43122 PARMA PR ITALY		Requirements ASTM A240/A240M - 20 EN 10028-7:2016 EN 10088-4:2009 EN 10088-2:2014 AD 2000 W 2, Ausg. 01.2020, W 10, Ausg. 01.2020 & EN 10028-7:2016 ASME SA-240/SA-240M BPVC.II.A-2019 ASTM A480/A480M - 20a EN ISO 9445-2:2010 ASME SA-480/SA-480M BPVC.II.A-2019 NACE MR0103/ISO 17945:2015 NACE MR0175/ISO 15156-1:2016 & NACE MR0175/ISO 15156-3:2016					
Mark of manufacturer outokumpu		Process E+AOD		Inspector's Stamp 			
Sales order Item 20	Dimensions 3,00 X 1500,0 mm	Quantity (PCS) 1	Weight 21260 kg	Heat No 22692	Lot No 410780	Identification No. of Product 410780	Customer's Material No

Chemical Composition(%)

Heat No - 22692	Country of Melt - Finland	C % 0,026	Si % 0,37	Mn % 1,28	P % 0,033	S % 0,001	Cr % 18,3	Ni % 8,1	N % 0,058
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Test Results (T=Transverse, L=longitudinal, D=Diagonal, 01=Beginning, 02=Middle, 03=End, RT=Room temperature)

		EN ISO 6892-1 / ASTM A370 (RT)					ASTM A370 / EN ISO 6508-1	
Identification No. of Product	Sample ID	RP0.2 MPa	RP1.0 MPa	RM MPa	A5 %	A50 %	HARDNESS HRBW	
410780	1 T 704	322	354	624	62	62	81	
410780	3 T 704	310	359	622	61	61	81	
		EN ISO 3651-2 A						
Identification No. of Product	Sample ID	INTERGRANULAR CORROSION A		PMI				
410780	1 T 704	OK		OK				
410780	3 T 704	OK		OK				

Packing Information

Delivery Item	Identification No. of Product	Batch No	Quantity(pcs)	Weight	Coil Length
10	410780	A052926000	1	21260 kg	

Solution annealed at 1070 °C/1958 °F

Rapidly cooled with water and air

Country of Origin: Germany

Certified acc. to PED 2014/68/EU by TÜV NORD, notified body, Reg-No. 0045

DOPS acc. to CPR available on the web page by steel number

Marking, visual and dimensional inspection: Approved

Outokumpu Nirosta GmbH Kasseler Straße 100 35683 Dillenburg, Germany Tel.: +49 (0) 2771 390-315 Company Domicile: Krefeld Commercial Register: District Court Krefeld HRB 12511 VAT-ID: DE811 660170	This material is found to comply with order requirements Authorized Inspector certificates.nirosta@outokumpu.com	 0432-CPR-00052-1
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This to declare that the material as described in here as been cut to :
 Lamiera 304L F1 3000X1500X3,000 Length: 3000,000
 and remarked with steelgrade, heat n°, workinspector's stamp CC

