

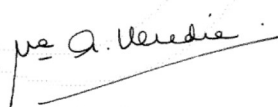


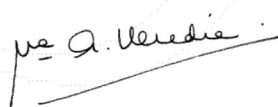


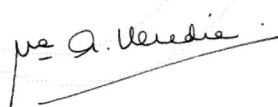


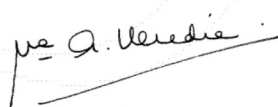


ACERINOX EUROPA FABRICA DEL CAMPO DE GIBRALDAR PALMONES (LOS BARRIOS) TENO. (34) - 956 62 93 00 FAX (34) - 956 62 93 11 P.O. BOX 93 11370 LOS BARRIOS (CADIZ) ESPAÑA				<h1 style="margin: 0;">INSPECTION CERTIFICATE</h1> <h2 style="margin: 0;">ABNAHMEPRÜFZEUGNIS</h2>				3.1																														
ACCORDING TO EN 10204 <small>GEMÄSS</small>		CERTIFICATE N° F0 2022 32173 10002 *				ZEUGNIS NR.																																
CUSTOMER <small>KUNDE</small>		OUR ORDER N° <small>UNSERE AUFTR</small>		YOUR ORDER N° <small>IHRE BESTELL</small>		STEELMAKING PROCESS <small>HERSTELLUNGSPROZESS</small>																																
		MA 20294		94676, Nov.2022 u.V.		A.O.D.																																
REQUIREMENTS <small>ANFORDERUNGEN</small>		INTERGRANULAR CORROSION <small>INTERKRISTALLINE KORROSION</small>		GRADE <small>WERKSTOFF</small>		FINISH <small>AUSFÜHRUNG</small>																																
EN 10028-7/TRD 100/AD-2000-MERKBLATT W0/W2/W10 PED2014/68/EU EN-ISO-18286(Thickness Tolerances) EN 10088-2:2014. EN-ISO-18286(Thickness Tolerances) ASTM A240Ed22/A480Ed22-ASME SectIIA SA240/SA480Ed21 EN 10088-2:2014 EN-ISO-18286(Thickness Tolerances) ASTM A240Ed22/A480Ed22-ASME SectIIA SA240/SA480Ed21		EN ISO 3651-2 EN ISO 3651-2 ASTM-A-262 PRACTICA E EN ISO 3651-2 ASTM-A-262 PRACTICA E		Acx 160 1.4301/1.4307 Acx 160 1.4301 Acx 160 304 Acx 160 1.4307 Acx 160 304L		1D 1D N°1 1D N°1																																
COIL / BOX <small>COIL / KISTE</small>		CONTENT <small>INHALT</small>		DIMENSIONS (mm) <small>ABMESSUNGEN</small>			MARKS <small>POS.</small>		QUANTITY <small>STÜCKZAHL</small>		TEST N° <small>PROBE NR.</small>																											
H6216Y H6216Y H6216Z H6216Z H6217X H6217X		032JBH AA 032JBH AB 032JBH AC 032JBH AD 052JBH EA 052JBH EB		THICKNESS <small>DICKE</small> 15,000 15,000 15,000 15,000 15,000 15,000			WIDTH <small>BRITZE</small> 1500,00 1500,00 1500,00 1500,00 1500,00 1500,00			LENGTH <small>LÄNGE</small> 3000,00 3000,00 3000,00 3000,00 3000,00 3000,00		7 7 8 8 9 9		1 1 1 1 1 1		032JBH 032JBH 032JBH 032JBH 052JBH 052JBH		C C C C C C																				
CHEMICAL ANALYSIS / CHEMISCH ZUSAMMENSETZUN																																						
HEAT N° <small>SCHMELZE NR</small>		<table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>C</th> <th>CR</th> <th>MN</th> <th>N</th> <th>NI</th> <th>P</th> <th>S</th> <th>SI</th> <th></th> <th></th> <th></th> <th></th> <th></th> </tr> </thead> <tbody> <tr> <td>2JBH</td> <td>0,027</td> <td>18,155</td> <td>1,670</td> <td>0,065</td> <td>8,020</td> <td>0,032</td> <td>0,002</td> <td>0,377</td> <td></td> <td></td> <td></td> <td></td> </tr> </tbody> </table>											C	CR	MN	N	NI	P	S	SI						2JBH	0,027	18,155	1,670	0,065	8,020	0,032	0,002	0,377				
C	CR	MN	N	NI	P	S	SI																															
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MECHANICAL PROPERTIES / MECHANISCHE EIGENSCHAFTEN																																						
TEST N° <small>PROBE N.</small>		Rm <small>N/mm2</small>		Rp 0.2 <small>N/mm2</small>		Rp 1.0 <small>N/mm2</small>		A5 <small>%</small>		HRB		A200 <small>%</small>																										
032JBH 052JBH		596,65 596,77		263,49 268,50		301,64 307,40		60,52 60,34		82,00 81,00		62,52 62,34																										
REMARKS / BEOBACHTUNGEN						SURFACE AND DIMENSIONAL CONTROL <small>ÖBERFLÄCHEN- UND ABMESSUNGSKONTROLLE</small>																																
Spectrochemical identity test O.K. Heat treatment: 1050-1100°C. Cooling with air. Issued in agreement with TÜV SÜD Industrie Service GmbH (02/1983). The delivery is in accordance with the order Temperatura de hipertemple entre 1050 y 1100 ° C. NACE-MR0175/ISO 15156-3:2015;NACE MR0103:2012/ISO 17945:2015 (Chem & Mech only).						SATISFACTORY OHNE BEANSTANDUNG																																
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ACCORDING TO EN 10204 <small>GEMÄSS</small>		CERTIFICATE N° <small>ZEUGNIS NR.</small>		F0 2022 32173 10002 *					
CUSTOMER <small>KUNDE</small>		OUR ORDER N° <small>UNSERE AUFTR</small>		YOUR ORDER N° <small>IHRE BESTELL</small>		MA 20294 94676, Nov.2022 u.V.			
TRADE MARK <small>STEMPEL DES HERSTELL</small>				INSPECTOR'S STAMP <small>STEMPEL DES WERKSACHVERSTÄNDIGEN</small>		STEELMAKING PROCESS <small>HERSTELLUNGSPROZESS</small>			
				4511		A.O.D.			
REQUIREMENTS <small>ANFORDERUNGEN</small>				INTERGRANULAR CORROSION GRADE <small>INTERKRISTALLINE KORROSION</small>		FINISH <small>AUSFÜHRUNG</small>			
<small>EN 10028-7/TRD 100/AD-2000-MERKBLATT W0/W2/W10 PED2014/68/EU EN-ISO-18286(Thickness Tolerances)</small> <small>EN 10088-2:2014. EN-ISO-18286(Thickness Tolerances)</small> <small>ASTM A240Ed22/A480Ed22-ASME SecIIA SA240/SA480Ed21</small> <small>EN 10088-2:2014 EN-ISO-18286(Thickness Tolerances)</small> <small>ASTM A240Ed22/A480Ed22-ASME SecIIA SA240/SA480Ed21</small>				<small>EN ISO 3651-2</small> <small>EN ISO 3651-2</small> <small>ASTM-A-262 PRACTICA E</small> <small>EN ISO 3651-2</small> <small>ASTM-A-262 PRACTICA E</small>		<small>Acx 160 1.4301/1.4307</small> <small>Acx 160 1.4301</small> <small>Acx 160 304</small> <small>Acx 160 1.4307</small> <small>Acx 160 304L</small>			
COIL / BOX <small>COIL / KISTE</small>		CONTENT <small>INHALT</small>		DIMENSIONS (mm) <small>ABMESSUNGEN</small>			MARKS <small>POS.</small>		
				THICKNESS <small>DICKE</small>			QUANTITY <small>STÜCKZAHL</small>		
				WIDTH <small>BRITZE</small>			TEST N° <small>PROBE NR.</small>		
				LENGTH <small>LÄNGE</small>					
H6217Y 052JBH EC H6217Y 052JBH ED H6223F 052JBH BA H6223F 052JBH BB H6223G 042JBH HA H6223G 042JBH HB		15,000 15,000 15,000 15,000 15,000 15,000		1500,00 1500,00 1500,00 1500,00 1500,00 1500,00			3000,00 3000,00 3000,00 3000,00 3000,00 3000,00		
							10 10 11 11 12 12		
							1 1 1 1 1 1		
							052JBH 052JBH 052JBH 052JBH 042JBH 042JBH		
							C C C C C C		
CHEMICAL ANALYSIS / C H E M I S C H Z U S A M M E N S E T Z U N									
HEAT N° <small>SCHMELZE NR</small>		C	CR	MN	N	NI	P	S	SI
2JBH		0,027	18,155	1,670	0,065	8,020	0,032	0,002	0,377
MECHANICAL PROPERTIES / M E C H A N I S C H E E I G E N S C H A F T E N									
TEST N° <small>PROBE N.</small>		<small>PROBE</small> <small>ST</small> <small>TYPE</small>	Rm N/mm2	Rp 0.2 N/mm2	Rp 1.0 N/mm2	A5 %	HRB	A200 %	
042JBH 052JBH		C T C T	598,53 596,77	279,88 268,50	315,42 307,40	59,78 60,34	82,00 81,00	61,78 62,34	
REMARKS / BEOBACHTUNGEN					SURFACE AND DIMENSIONAL CONTROL <small>ÖBERFLÄCHEN- UND ABMESSUNGSKONTROLLE</small>				
Spectrochemical identity test O.K. Heat treatment: 1050-1100°C. Cooling with air. Issued in agreement with TÜV SÜD Industrie Service GmbH (02/1983). The delivery is in accordance with the order Temperatura de hipertemple entre 1050 y 1100 ° C. NACE-MR0175/ISO 15156-3:2015;NACE MR0103:2012/ISO 17945:2015 (Chem & Mech only).					SATISFACTORY OHNE BEANSTANDUNG				
					WORK INSPECTOR <small>WERKSACHVERSTÄNDIGER</small>				
					 A. Heredia				
					Palmones, 11 Octubre 2022				

ACERINOX EUROPA <small>FABRICA DEL CAMPO DE GIBRALDAR PALMONES (LOS BARRIOS) TENO. (34) - 956 62 93 00 FAX (34) - 956 62 93 11 P.O. BOX 93 11370 LOS BARRIOS (CADIZ) ESPAÑA</small>		<h1 style="margin:0;">INSPECTION CERTIFICATE</h1> <h2 style="margin:0;">ABNAHMEPRÜFZEUGNIS</h2>	3.1	ACCORDING TO EN 10204 <small>GEMÄSS</small>	CERTIFICATE N° F0 2022 32173 10002 * <small>ZEUGNIS NR.</small>												
CUSTOMER <small>KUNDE</small>		OUR ORDER N° <small>UNSERE AUFTR</small> MA 20294	YOUR ORDER N° <small>IHRE BESTELL</small> 94676, Nov.2022 u.V.		TRADE MARK <small>STEMPEL DES HERSTELL</small> 	INSPECTOR'S STAMP <small>STEMPEL DES WERKSACHVERSTÄNDIGEN</small> 4511	STEELMAKING PROCESS <small>HERSTELLUNGSPROZESS</small> A.O.D.										
REQUIREMENTS <small>ANFORDERUNGEN</small> EN 10028-7/TRD 100/AD-2000-MERKBLATT W0/W2/W10 PED2014/68/EU EN-ISO-18286(Thickness Tolerances) EN 10088-2:2014. EN-ISO-18286(Thickness Tolerances) ASTM A240Ed22/A480Ed22-ASME SecIIA SA240/SA480Ed21 EN 10088-2:2014 EN-ISO-18286(Thickness Tolerances) ASTM A240Ed22/A480Ed22-ASME SecIIA SA240/SA480Ed21		INTERGRANULAR CORROSION GRADE <small>INTERKRISTALLINE KORROSION</small> EN ISO 3651-2 EN ISO 3651-2 ASTM-A-262 PRACTICA E EN ISO 3651-2 ASTM-A-262 PRACTICA E		<small>WERKSTOFF</small> Acx 160 1.4301/1.4307 Acx 160 1.4301 Acx 160 304 Acx 160 1.4307 Acx 160 304L	<small>FINISH</small> <small>AUSFÜHRUNG</small> 1D 1D N°1 1D N°1												
COIL / BOX <small>COIL / KISTE</small>	CONTENT <small>INHALT</small>	DIMENSIONS (mm) <small>ABMESSUNGEN</small>			MARKS <small>POS.</small>	QUANTITY <small>STÜCKZAHL</small>	TEST N° <small>PROBE NR.</small>										
H6223H H6223H H6223K H6223K H6223M H6223M	042JBH HC 042JBH HD 052JBH BC 052JBH BD 042JBH EA 042JBH EB	<small>THICKNESS</small> <small>DICKE</small> 15,000 15,000 15,000 15,000 15,000 15,000	<small>WIDTH</small> <small>BRITZE</small> 1500,00 1500,00 1500,00 1500,00 1500,00 1500,00	<small>LENGTH</small> <small>LÄNGE</small> 3000,00 3000,00 3000,00 3000,00 3000,00 3000,00	13 13 14 14 15 15	1 1 1 1 1 1	042JBH 042JBH 052JBH 052JBH 042JBH 042JBH										
CHEMICAL ANALYSIS / CHEMISCH ZUSAMMENSETZUN																	
HEAT N° <small>SCHMELZE NR</small>	C	CR	MN	N	NI	P	S	SI									
2JBH	0,027	18,155	1,670	0,065	8,020	0,032	0,002	0,377									
MECHANICAL PROPERTIES / MECHANISCHE EIGENSCHAFTEN																	
TEST N° <small>PROBE N.</small>	<small>PROBE</small> <small>ST</small> <small>TYPE</small>	Rm N/mm2	Rp 0.2 N/mm2	Rp 1.0 N/mm2	A5 %	HRB	A200 %										
042JBH 052JBH	C T C T	598,53 596,77	279,88 268,50	315,42 307,40	59,78 60,34	82,00 81,00	61,78 62,34										
REMARKS / BEOBACHTUNGEN					SURFACE AND DIMENSIONAL CONTROL <small>ÖBERFLÄCHEN- UND ABMESSUNGSKONTROLLE</small>												
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					 A. Heredia												
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ACCORDING TO EN 10204 <small>GEMÄSS</small>		CERTIFICATE N° <small>ZEUGNIS NR.</small>		F0 2022 32173 10002 *								
CUSTOMER <small>KUNDE</small>		OUR ORDER N° <small>UNSERE AUFTR</small>		YOUR ORDER N° <small>IHRE BESTELL</small>		MA 20294		94676, Nov.2022 u.V.				
		TRADE MARK <small>STEMPEL DES HERSTELL</small>				INSPECTOR'S STAMP <small>STEMPEL DES WERKSACHVERSTÄNDIGEN</small>		STEELMAKING PROCESS <small>HERSTELLUNGSPROZESS</small>				
				4511		A.O.D.						
REQUIREMENTS <small>ANFORDERUNGEN</small>				INTERGRANULAR CORROSION GRADE <small>INTERKRISTALLINE KORROSION</small>				FINISH <small>AUSFÜHRUNG</small>				
EN 10028-7/TRD 100/AD-2000-MERKBLATT W0/W2/W10 PED2014/68/EU EN-ISO-18286(Thickness Tolerances) EN 10088-2:2014. EN-ISO-18286(Thickness Tolerances) ASTM A240Ed22/A480Ed22-ASME SectII SA240/SA480Ed21 EN 10088-2:2014 EN-ISO-18286(Thickness Tolerances) ASTM A240Ed22/A480Ed22-ASME SectII SA240/SA480Ed21				EN ISO 3651-2 EN ISO 3651-2 ASTM-A-262 PRACTICA E EN ISO 3651-2 ASTM-A-262 PRACTICA E				Acx 160 1.4301/1.4307 Acx 160 1.4301 Acx 160 304 Acx 160 1.4307 Acx 160 304L		1D 1D N°1 1D N°1		
COIL / BOX <small>COIL / KISTE</small>		CONTENT <small>INHALT</small>		DIMENSIONS (mm) <small>ABMESSUNGEN</small>			MARKS <small>POS.</small>	QUANTITY <small>STÜCKZAHL</small>	TEST N° <small>PROBE NR.</small>			
				THICKNESS <small>DICKE</small>	WIDTH <small>BRITZE</small>	LENGTH <small>LÄNGE</small>						
H6223N		042JBH EC		15,000	1500,00	3000,00	16	1	042JBH C			
H6223N		042JBH ED		15,000	1500,00	3000,00	16	1	042JBH C			
H6223R		042JBH DA		15,000	1500,00	3000,00	18	1	042JBH C			
H6223R		042JBH DB		15,000	1500,00	3000,00	18	1	042JBH C			
H6223T		042JBH DC		15,000	1500,00	3000,00	17	1	042JBH C			
H6223T		042JBH DD		15,000	1500,00	3000,00	17	1	042JBH C			
CHEMICAL ANALYSIS / CHEMISCH ZUSAMMENSETZUN												
HEAT N° <small>SCHMELZE NR</small>		C	CR	MN	N	NI	P	S	SI			
2JBH		0,027	18,155	1,670	0,065	8,020	0,032	0,002	0,377			
MECHANICAL PROPERTIES / MECHANISCHE EIGENSCHAFTEN												
TEST N° <small>PROBE N.</small>		Rm <small>N/mm2</small>	Rp 0.2 <small>N/mm2</small>	Rp 1.0 <small>N/mm2</small>	A5 <small>%</small>	HRB	A200 <small>%</small>					
042JBH		C T	598,53	279,88	315,42	59,78	82,00	61,78				
REMARKS / BEOBACHTUNGEN						SURFACE AND DIMENSIONAL CONTROL <small>OBERFLÄCHEN- UND ABMESSUNGSKONTROLLE</small>						
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						WORK INSPECTOR <small>WERKSACHVERSTÄNDIGER</small>						
						 A. Heredia						
						Palmones, 11 Octubre 2022						

ACERINOX EUROPA				INSPECTION CERTIFICATE				3.1			
FABRICA DEL CAMPO DE GIBRALDAR PALMONES (LOS BARRIOS) TENO. (34) - 956 62 93 00 FAX (34) - 956 62 93 11 P.O. BOX 93 11370 LOS BARRIOS (CADIZ) ESPAÑA		ACCORDING TO EN 10204 <small>GEMÄSS</small>		CERTIFICATE N° <small>ZEUGNIS NR.</small>		F0 2022 32173 10002 *					
CUSTOMER <small>KUNDE</small>		OUR ORDER N° <small>UNSERE AUFTR</small>		YOUR ORDER N° <small>IHRE BESTELL</small>		MA 20294		94676, Nov.2022 u.V.			
		TRADE MARK <small>STEMPEL DES HERSTELL</small>				INSPECTOR'S STAMP <small>STEMPEL DES WERKSACHVERSTÄNDIGEN</small>		STEELMAKING PROCESS <small>HERSTELLUNGSPROZESS</small>			
				4511		A.O.D.					
REQUIREMENTS <small>ANFORDERUNGEN</small>				INTERGRANULAR CORROSION GRADE <small>INTERKRISTALLINE KORROSION</small>				FINISH <small>AUSFÜHRUNG</small>			
EN 10028-7/TRD 100/AD-2000-MERKBLATT W0/W2/W10 PED2014/68/EU EN-ISO-18286(Thickness Tolerances) EN 10088-2:2014. EN-ISO-18286(Thickness Tolerances) ASTM A240Ed22/A480Ed22-ASME SecIIA SA240/SA480Ed21 EN 10088-2:2014 EN-ISO-18286(Thickness Tolerances) ASTM A240Ed22/A480Ed22-ASME SecIIA SA240/SA480Ed21				EN ISO 3651-2 EN ISO 3651-2 ASTM-A-262 PRACTICA E EN ISO 3651-2 ASTM-A-262 PRACTICA E				Acx 160 1.4301/1.4307 Acx 160 1.4301 Acx 160 304 Acx 160 1.4307 Acx 160 304L		1D 1D N°1 1D N°1	
COIL / BOX <small>COIL / RISTE</small>	CONTENT <small>INHALT</small>	DIMENSIONS (mm) <small>ABMESSUNGEN</small>			MARKS <small>POS.</small>	QUANTITY <small>STÜCKZAHL</small>	TEST N° <small>PROBE NR.</small>				
		THICKNESS <small>DICKE</small>	WIDTH <small>BRITZE</small>	LENGTH <small>LÄNGE</small>							
H6229F	052JBH J	15,000	1500,00	3000,00	20	1	052JBH		C		
H6229K	052JBH AA	15,000	1500,00	3000,00	21	1	052JBH		C		
H6229L	052JBH AB	15,000	1500,00	3000,00	21	1	052JBH		C		
H6229L	052JBH AC	15,000	1500,00	3000,00	19	1	052JBH		C		
H6229L	052JBH AD	15,000	1500,00	3000,00	19	1	052JBH		C		
CHEMICAL ANALYSIS / CHEMISCH ZUSAMMENSETZUNG											
HEAT N° <small>SCHMELZE NR</small>	C	CR	MN	N	NI	P	S	SI			
2JBH	0,027	18,155	1,670	0,065	8,020	0,032	0,002	0,377			
MECHANICAL PROPERTIES / MECHANISCHE EIGENSCHAFTEN											
TEST N° <small>PROBE N.</small>	PROBE SIT TYPE	Rm N/mm2	Rp 0.2 N/mm2	Rp 1.0 N/mm2	A5 %	HRB	A200 %				
052JBH	C T	596,77	268,50	307,40	60,34	81,00	62,34				
REMARKS / BEOBACHTUNGEN					SURFACE AND DIMENSIONAL CONTROL <small>ÖBERFLÄCHEN- UND ABMESSUNGSKONTROLLE</small>						
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