

Business Unit / QCM

Avesta Works / Jerker Sterneland

Date Datum Date

06-Mar-2020



Load, Ladung, Charge No

FI/202371

Acknowledged ID, Bestätigung, Commande ID

6610/300552249

Your ref, Ihre Ref., Votre ref 13593.		Requirements, Anforderungen, Exigences <b>ASTM A 240M-18</b> <b>ASME BPVC SEC II PART A SA-240/SA-240M Ed 2019</b> <b>EN 10088-2:2014</b> <b>EN 10028-7:2016</b> <b>AD 2000 W2, W10 &amp; EN 10028-7</b> <b>NACE MR0175 / ISO 15156-3:2015</b> <b>EN ISO 9444-2 / ASTM A480M</b>	
Buyer, Besteller, Acheteur HTM Yhtiöt Oy Tiilitehtaantie 23 FI 12310, RYTTYLÄ FINLAND			
Consignee, Empfänger, Lieu de livraison HTM Yhtiöt Oy			

Mark of Manufacturer Zeichen des Lieferwerkes Signe de producteur <b>outokumpu</b> 	Process Erschmelzungsart Mode de fusion <b>E+AOD</b>	Inspector's stamp Zeichen des Sachverständigen Poicon de l'expert 	Grade, Werkstoff, Nuance <b>Outokumpu Core 304L/4307</b> <b>TYPE 304</b> <b>TYPE 304L</b> <b>1.4301</b> <b>1.4307</b>
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Product, Erzeugnisform, Produit  
**Stainless Steel Hot Rolled, Coil-Plate**  
**finish 1D, cut edge**

Line Reihe Ligne	Item Position Poste	Heat-Lot No Schmelze-Lot Nr Coulée n° - Lot No	Size Abmessungen Dimensions	Pieces Stückzahl Nombre	Quantity / Unit Menge / Einheit Quantité / Unité
1	2	500852-001	12,00 X 1500 X 3000 mm	12	5150 KG

Chemical composition – Chemische Zusammensetzung – Composition chimiques

	C	Si	Mn	P	S	Cr	Ni	Mo	Ti	Nb	Cu	Co	N
Heat	.016	.30	1.36	.031	.002	18.20	8.10	.48	.003	.003	.31	.16	.065

Radioactive contamination check acc. IAEA recommendations: **Approved**

Test results – Prüfergebnisse – Results desais (1N/mm<sup>2</sup> = 1 MPa) F = Front – Anfan – Debut B = Back – Ende – Fin T = Transverse – Quer – Travers

Test Ref	Temp °C	RP 0.2 N/MM2	RP 1.0 N/MM2	RM N/MM2	A5 %	2" %	HB
Min	+20	230	260	520	45	40	HB
Max				700			201
F T	+20	306	342	616	60	62	187
B T		319	358	622	59	61	192

**Certified acc. to AD 2000-Merkblatt W0 by TÜV NORD, notified body, Reg-No. 0045**  
**Material conforms to NACE MR0175 / ISO 15156-3 in supplied condition**  
**Corrosion acc. ASTM A 262-E, EN ISO 3651-2A: Approved**  
**Heat treatment / Solution annealed: Material temp minimum 1040 °C / Quenched (forced air + water)**  
**Steel grade verification (PMI-spectroscopic): Approved**  
**Marking, visual insp. and gauge measurement: Approved**  
**Certified acc. to PED 2014/68/EU by TÜV NORD, notified body, Reg-No. 0045**