

Business Unit / QCM
Avesta Works / Johan Nordström

Date Datum Date
14-Apr-2015

Load, Ladung, Charge No
FI/FI50-4046

Acknowledged ID, Bestätigung, Commande ID
6610/520666

Your ref. Ihre Ref.. Votre ref PO32297		Requirements, Anforderungen, Exigences ASTM A 240M-15a ASME SEC II PART A SA-240/SA-240M 2013 EN 10088-2:2014 EN 10028-7:2007 AD 2000 W2, W10 & EN 10028-7 NACE MR0175/ISO 15156-3:2009 EN 10088-4:2009 EN ISO 9444-2	
Buyer, Besteller, Acheteur BE GROUP OY AB HELSINGINTIE 50 PO BOX 54 FI FI-15100, LAHTI FINLAND			
Consignee, Empfänger, Lieu de livraison BE GROUP OY AB			

Mark of Manufacturer Zeichen des Lieferwerkes Signe de producteur outokumpu	Process Erschmelzungsart Mode de fusion E+AOD	Inspector's stamp Zeichen des Sachverständigen Poison de l'expert AJA	Grade, Werkstoff, Nuance Outokumpu 18-8L TYPE 304 TYPE 304L 1.4301 1.4307
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Product, Erzeugnisform, Produit
Stainless Steel Hot Rolled, Coil-Plate
finish 1D, cut edge

Line Reihe Ligne	Item Position Poste	Heat-Lot No Schmelze-Lot Nr Coulée n° - Lot No	Size Abmessungen Dimensions	Pieces Stückzahl Nombre	Quantity / Unit Menge / Einheit Quantité / Unité
1	1	551020-003	12,00 X 1500 X 3000 mm	5	2141 KG

Chemical composition - Chemische Zusammensetzung - Composition chimiques

	C	Si	Mn	P	S	Cr	Ni	Nb	Cu	Co	N
Heat	.017	.31	1.15	.032	.001	18.16	8.08	.003	.42	.180	.064

Radioactive contamination check acc. IAEA recommendations: Approved

Test results - Prüfergebnisse - Résultats des essais (1N/mm² = 1 MPa) F - Front Anfan Debut B - Back Endo Fin T - Transverse Quer Travere

Test Ref	Temp °C	RP 0.2 N/MM2	RP 1.0 N/MM2	RM N/MM2	A5 %	2" %	HB
Min	+20	230	260	520	45	40	
Max				700			201
F T	+20	328	372	615	58	61	183
B T		327	373	616	57	60	178

Material conforms to NACE MR0175/ISO 15156 in supplied condition
Corrosion acc. ASTM A 262-E, EN ISO 3651-2A: Approved
Heat treatment / Solution annealed: Material temperature 1100 °C / Quenched (forced air + water)
Steel grade verification (PMI-spectroscopic): Approved
Marking, visual insp. and gauge measurement: Approved
Approved acc. AD 2000 Merkblatt W0 by TÜV NORD Systems with renounce of countersignment
Certified acc. Pressure Equipment Directive (97/23/EC) by TÜV CERT-Certification body
for pressure equipment of the TÜV NORD Systems; notified body, reg-no. 0045.

Outokumpu Stainless AB
Business Unit Special Coil
BOX 74, S-774 22 AVESTA
SWEDEN
Regoffice: Stockholm SWEDEN, Regno: 556001-8748

Telephone: + 46 (0)226 811 73
Fax: + 46 (0)226 816 46
V.A.T no: SE556001874801

This material is found to comply with order requirements

Joakim Johansson

Joakim Johansson
Authorized Inspector

