



Type/Typ Abnahmeprüfzeugnis 3.1 AD-2000 EN10204 Number/Nummer 10723269030 Ausgegeben am 17/04/2023

- QMS approved acc AD-2000 W0 with Cert 01 202 I/Q-08 5131 by TÜV Rheinland (0035), cert. PED 2014/68/UE Annex I §4.3 by TÜV Rheinland (0035)  
 - Material acc. AD2000 W2 - W10 in ref to EN10028-7  
 - Material conforming to NACE MR0175/MR0103 - ISO15156-1/ISO15156-3

Delivery/Lieferung nr	8930098002	Quality Control/Qualitätsicherung	Pages/Seite 1/1
Of/Vom	17/04/2023	Q.M.D./Bearb. A. Venturini	
Delivery note nr/Lieferschein nr	1007004061	Plant Of/Werk Gazoldo	

Material <b>51800957</b>	Norm/Norma <b>EN10028-7, EN10088-2, EN10088-4, ASTM A240, ASME SA240, ASTM A480, ASME SA480</b>	Order Nr/Auftrag Nr <b>1191617975/30</b>	Client Order/Kundenauftrag <b>8117</b>
Description/Beschreibung <b>LXC 10,00 X 1500 X 3000 4307/304L</b>	Quality/Qualità <b>X5CrNi18-10/X2CrNi18-9 WNR 1.4301/1.4307 304/304L</b>		Client Date/Kundendatum <b>14/04/2023</b>

Item	Batch/Bund Nr	Heat/Schmelze	Quantity/Anzahl	Dimensional tolerances/Maßtoleranzen	Steel Processing/Steel Processing	Mark Tester/Mark Tester
1	23TV009257	732760	2144 KG	EN9444-2	Elektro-Ofen-VOD/AOD, Stranggussanlage , Lieferzustand loesungsgegl + abgeschreckt 1050 °C Geblaease Luft	- Ueberwachsungsabteilung: CQ3
2	23TV009259	732760	2136 KG		- ASME norms acc. Sec. II Part A Ed. 2021	Terms of Delivery/Lieferbedingungen

Batch/Bund Nr	Chemische Werte	Stem	C (%)	Si (%)	Mn (%)	P (%)	S (%)	N (%)	Cr (%)	Ni (%)
23TV009257		X000901454	.023	.561	1.602	.0299	.0061	.0502	18.379	8.189
23TV009259		X000901454	.023	.561	1.602	.0299	.0061	.0502	18.379	8.189

Batch/Bund Nr	Lage der Testversion	Richtung des Tests	Stem	Rm [N/mm²]	Rp 0.2 [N/mm²]	RP 1 [N/mm²]	A5D (%)	A50 (%)	HRB B	HRB T
23TV009257	B	T	X000901454	637	326	379	51.2	54.5	89	88
23TV009259	B	T	X000901454	637	326	379	51.2	54.5	89	88

Test Position/Posizione Prova B=Coil End C=Coil middle T=Coil head	Test Direction/Direzione Prova T=Transverse Direction L=Longitudinal Direction	Remarks about tensile test: - Confirmation of adequate degree of reliability for the uniformity over the strip length with certificate issued by TÜV Rheinland Group dt. June 19, 2019 - Tensile test according EN ISO 6892-1 B / A-SA 370
---	--	--

Other controls:  
 - Verwechslungsprüfung, oberflächen und masskontrolle: ohne beanstandung  
 - Corrosion Test EN ISO3651-2 Method A und ASTM A262 pract.E - OK

Remarks/Bemerkungen:  
 - Wir bestaetigen, dass die Lieferung den Vereinbarungen der Bestellannahme entspricht.  
 - Document validated acc. EN10204 par. 5  
 - Norms are intended in the valid edition at the time of the order  
 - Durability: NPD  
 - Regulated Substances: NPD

- Intended Uses: Building Constructions or Civil Engineering.  
 - DoP available at <http://www.marcegaglia.com/brochure/e/quality/dop.html>  
 - Ausfuehrung 1D

