



CUST. ORD. NO. & DATE 15 08/12/15 167080
CUST. CODE MIDLAND PA
FORMS DISTRIBUTION 3 SHIP TO 0 SPEC TO 0
REPEAT ORDER 03316-0 20
PRIME SEC. DSO DSO 20
SHIP TO BE GROUP OY AB
SHIP TO PL 54/ OSTOLASKUT
SHIP TO 15101 LAHTI
SHIP TO FINLAND
SHIP TO BE GROUP OY AB-FINLAND
SHIP TO C/O COIL-TAINER
SHIP TO C/O COWAN SYSTEMS
SHIP TO 5107 NORTH POINT BLVD
SHIP TO BALTIMORE MD 21219

ACCEPTING MILL MIDLAND PA
REPEAT ORDER 03316-0 20
PRIME SEC. DSO DSO 20
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SHIP TO 5107 NORTH POINT BLVD
SHIP TO BALTIMORE MD 21219

GRADE AND SPECIFICATIONS BKG# BAMA551HE0356
"ATI 316L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (DIN EN 10204:2005 3.1 CERTIFICATE) (ISO 3651-2:1998E) (EN ISO 9445-2:2010E) (ASME-SA-240 ED 2013) (ASTM-A-240-15A) (EN 10028-7:2007-1.4404-2B) (EN 10088-4:2009-1.4404-2B) (UNS S31603)

ITEM	PCS	DIMENSIONS W/G/L (MM)	HEAT #	COIL #	TEST #	GROSS TARE NET (KGS)	THEO	TAG # / CD	SKID #
001B	1	1500.982/3./290474.	955490	AAB10205-B	M405044	10238	10238	415208	
		59.0938/.1181/953.				22570	22570		
	1	1500.982/3./307238.	955490	AAB10205-A	M405044	10859	10859	415207	
		59.0938/.1181/1008.				23940	23940		
C	CUST	IDENTITY 3101581300				21097	21097		
		2 COILS				46510	46510		

ORDER REMARKS: UNLESS OTHERWISE AGREED AND NOTED, PRICE ON ORDER ACKNOWLEDGEMENT IS BASE PRICE ONLY AND DOES NOT INCLUDE SURCHARGES, WHICH WILL BE ADDED AT TIME OF SHIPMENT DAP LAHTI, FINLAND (NOV 2015) - EXC VAT & OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER
DIST: EMAIL ACKNOWLEDGMENT TO MARKKU.KALLIO@BEGROUP.FI EMAIL CT & PACKING LIST TO CERTIFICATES@BEGROUP.FI AND PACKINGLISTS@BEGROUP.FI EMAIL INVOICES TO INVOICES@BEGROUP.FI

TYPE	HEAT/TEST (WT %)	--C----	--MN--	--P----	--S----	--SI--	--CR--	--NI--	--MO--	--N----
HEAT	955490	.016	1.74	.035	.001	.32	16.66	10.09	2.06	.05
TEST LOCATION		MI	MI	MI	MI	MI	MI	MI	MI	MI

CONSIGNEE - Please Note- This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

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Stephen Wolff,
 Director, Corporate Quality Assurance

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 PAGE 01 - CONTINUED ON PAGE 02



CUST. ORD. NO. & DATE
P035615-6
08/12/15 167080

ACCEPTING MILL
MIDLAND, PA

SHIPPER NO.
493446

METRIC
MILL ORDER NUMBER
30-085-174

DATE SHIPPED
11/09/15

FORMS DISTRIBUTION
SHIP TO → 3

REPEAT ORDER
03316-0

GOV'T CONTRACT
7219.90.0000

PRODUCT CODE
1302010206000

INVOICE
231267

SPEC → 0

PRIME SEC.
DSO DSO

SHIPPING LOCATION
MIDLAND

SHIP TO
1237 MIDLAND

PA

SOLD TO
BE GROUP OY AB
PL 54/ OSTOLASKUT
15101 LAHTI
FINLAND

BE GROUP OY AB-FINLAND
C/O COIL-TAINER
C/O COWAN SYSTEMS
5107 NORTH POINT BLVD
BALTIMORE MD 21219

GRADE

BKG# BAMA551HE0356

"ATI 316L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

YIELD TENSILE % ELONG

CORROSION AS'IM GRAIN

ITEM TEST NO
001B M405044

MPA * MPA % R/A HARDNESS BEND ISO 3651-2 SIZE

NR 85.HRBW NR PASS NR

HARDENABILITY
NR

TEST LOCATION

TC TC

TC

* Y.S. BY 0.2% OFFSET METHOD
T-YIELD

ITEM TEST NO
001B M405044

TC 614. 52.
TC TC

1%
355.

TEST LOCATION

TC

NR = DATA NOT REQUIRED

GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES. T1: HEATING OF A FLAT NON-WELDED TEST PIECE AT 700C +/- 10C (1292F +/- 18F) FOR 30 MINUTES FOLLOWED BY WATER COOLING.

EN 10204:2005 - ATI FLAT ROLLED PRODUCTS IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC.

PAGE 02 - CONTINUED ON PAGE 03

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Stephen Wolff,
Director, Corporate Quality Assurance



NOTICE OF SHIPMENT/
PACKING LIST



CERTIFICATE OF TEST

15
CUST. ORD. NO. & DATE | 08/12/15 | 167080 | CUST. CODE | MIDLAND, PA | ACCEPTING MILL | SHIPPER NO. | 493446 | SHIPPER NO. | PRODUCT CODE | 13020102060000 | MILL ORDER NUMBER | 30-085-174 | DATE SHIPPED | 11/09/15
P035615-6 | 08/12/15 | 167080 | MIDLAND, PA | ACCEPTING MILL | SHIPPER NO. | 493446 | SHIPPER NO. | PRODUCT CODE | 13020102060000 | MILL ORDER NUMBER | 30-085-174 | DATE SHIPPED | 11/09/15
FORMS DISTRIBUTION | SHIP TO | 3 | SPEC TO | 0 | SOLD TO | BE GROUP OY AB | PL 54/ OSTOLASKUT | 15101 LAHTI | FINLAND | MATL. | 1237 | MIDLAND | SHIP TO | PA | 231267 | INVOICE

BKG# BAMA551HE0356 CARRIER - PIERCE, D. TRANSP., INC.
"ATI 316L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE
BE GROUP OY AB-FINLAND
C/O COIL-TAINER
C/O COWAN SYSTEMS
5107 NORTH POINT BLVD
BALTIMORE MD 21219

THIS CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 24 DATED 10/16/2015.
QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, ANNEX I, 4.3 BY TUV SUD, INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036).

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES FOR TESTING LOCATIONS TC, BN, MI, & LO:
C, S BY COMBUSTION/INFRARED
N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
B BY OES
AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
PB, BI, AG BY GFAA

ATI FLAT ROLLED PRODUCTS; 100 RIVER ROAD BRACKENRIDGE PA 15014, CERTIFICATE OF FACTORY PRODUCTION CONTROL NO. 0036-CPR-M-065-2013 ISSUED BY TUV SUD INDUSTRIE SERVICE GMBH (0036). INTENDED USE IS METAL STRUCTURES.

ATI FLAT ROLLED PRODUCT'S HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING, BUT NOT LIMITED TO, BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT OR GUARANTY THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER.


EN 10204:2005 3.1 CERTIFICATE.
PAGE 03 - CONTINUED ON PAGE 04
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