



15
CUST. ORD. NO. & DATE

P029472-2

01/08/15

167080

MIDLAND, PA

470715

1302010206000

30-015-172

03/19/15

FORMS DISTRIBUTION

SOLD TO → 3 SHIP TO → 0

REPEAT ORDER

94797-5

7219.90.0000

1124 MIDLAND

SHIPPING LOCATION

PA 229920

SOLD TO

BE GROUP OY AB
PL 54/ OSTOLASKUT
15101 LAHTI
FINLAND

SHIP TO

BE GROUP OY AB-FINLAND
C/O COIL-TAINER
C/O COWAN SYSTEMS
5107 NORTH POINT BLVD
BALTIMORE MD 21219

GRADE AND SPECIFICATIONS BKG# BABA514HE0319

"ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (304/304L) (DIN EN 10204:2005 3.1 CERTIFICATE) (ISO 3651-2:1998E) (EN ISO 9445-2:2010E) (ASME-SA-240 ED 2013) (ASTM-A-240-14) (EN 10028-7:2007-1.4301-2B) (EN 10028-7:2007-1.4307-2B) (EN 10088-4:2009-1.4307-2B)

ITEM PCS DIMENSIONS W/G/L

----- (MM) -----

001E 1 1501.775/2./488594.
59.125/.0787/1603.
1 1501.775/2./489509.
59.125/.0787/1606.

P CUST IDENTITY 3101152765

2 COILS

HEAT # COIL # TEST # GROSS TARE NET THEO TAG # / CD SKID #

983831 AAA85110 M399392 11344 11344 386328
983831 AAA85111 M399393 25010 25010 386329
25070 25070

22716 22716

50080 50080

ORDER REMARKS: UNLESS OTHERWISE AGREED AND NOTED, PRICE ON ORDER ACKNOWLEDGEMENT IS BASE PRICE ONLY AND DOES NOT INCLUDE SURCHARGES, WHICH WILL BE ADDED AT TIME OF SHIPMENT DAP LAHTI, FINLAND (APRIL 2015) - EXC VAT & OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER

DIST: EMAIL ACKNOWLEDGMENT TO STAINLESSCONFIRMATIONS@BEGROUP.FI EMAIL CT & PACKING LIST TO CERTIFICATES@BEGROUP.FI AND PACKINGLISTS@BEGROUP.FI EMAIL INVOICES TO INVOICES@BEGROUP.FI

TYPE HEAT/TEST (WT %) --C--- --MN-- --P--- --S--- --SI-- --CR-- --NI-- --N---
HEAT 983831 .022 1.74 .035 .001 .44 18.2 8.0 .07
TEST LOCATION MI MI MI MI MI MI MI MI

CONSIGNEE - Please Note-- This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING

Safety Data Sheets for this product are available on our website, www.ATImetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement

Stephen Wolff,
Director, Corporate Quality Assurance



CE 15
CUST. ORD. NO. & DATE

Flat Rolled Products

MILL ORDER NUMBER

CUST. ORD. NO. & DATE: 01/08/15 167080
 CUST. CODE: MIDLAND PA
 REPEAT ORDER: 94797-5
 GOVT CONTRACT: 470715
 SHIP TO: 3
 SPEC: 0
 SOLD TO: BE GROUP OY AB
 PL 54/ OSTOLASKUT
 15101 LAHTI
 FINLAND

PRODUCT CODE

DATE SHIPPED

13020102060000
 30-015-172
 03/19/15
 1124 MIDLAND
 SHIP TO: BE GROUP OY AB-FINLAND
 C/O COIL-TAINER
 C/O COWAN SYSTEMS
 5107 NORTH POINT BLVD
 BALTIMORE MD 21219

SHIPPER NO.

SHIPPING LOCATION

INVOICE

GRADE: BKG# BABA514HE0319
 "ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE
 CARRIER - PIERCE, D. TRANSP., INC.

ITEM TEST NO	YIELD MPA *	TENSILE % ELONG	MPA	% R/A	HARDNESS	BEND	CORROSION AS'IM GRAIN	HARDENABILITY
001E M399392	TC 340.	TC 56.	TC 640.	NR	83.HRBW	NR	ISO 3651-2	NR
TEST LOCATION M399393	TC 343.	TC 58.	TC 638.	NR	84.HRBW	NR	PASS	NR
TEST LOCATION	TC	TC	TC	TC	TC	TC	PASS	NR
ITEM TEST NO	* Y.S. BY 0.2% OFFSET METHOD							
001E M399392	T-YIELD 1%							
	376.							
TEST LOCATION	TC							
ITEM TEST NO	T-YIELD 1%							
001E M399393	379.							
TEST LOCATION	TC							

NR = DATA NOT REQUIRED
 GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

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CE 1.5
CUST. ORD. NO. & DATE

Flat Rolled Products

MILL ORDER NUMBER

01/08/15 167080 MIDLAND PA 470715 13020102060000 30-015-172 03/19/15
 94797-5 20 PRIME SEC. 7219.90.0000 1124 MIDLAND 229920
 REPEAT ORDER RATE PRIORITY GOV'T CONTRACT SHIP TO

SOLD TO
 BE GROUP OY AB
 PL 54/ OSTOLASKUT
 15101 LAHTI
 FINLAND

ACCEPTING MILL
 MIDLAND PA
 DSO DSO
 20

PRODUCT CODE
 1124 MIDLAND
 SHIP TO
 BE GROUP OY AB-FINLAND
 C/O COIL-TAINER
 C/O COWAN SYSTEMS
 5107 NORTH POINT BLVD
 BALTIMORE MD 21219

METRIC
 MILL ORDER NUMBER 30-015-172
 SHIPPING LOCATION PA
 DATE SHIPPED 03/19/15
 INVOICE 229920

GRADE BKG# BABA514HE0319 CARRIER - PIERCE, D. TRANSP., INC.
 "ATI 304L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES. T1: HEATING OF A FLAT NON-WELDED TEST PIECE AT 700C +/- 10C (1292F +/- 18F) FOR 30 MINUTES FOLLOWED BY WATER COOLING.

EN 10204:2005 - 3.1 ATI FLAT ROLLED PRODUCTS IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC.

THIS EN 10204:2005 - 3.1 CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 23 DATED 06/13/2014.

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, ANNEX I, 4.3 BY TUV SUD, INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036) .

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