



CUST. ORD. NO. & DATE 15 04/30/15 167080
CUST. CODE MIDLAND PA
FORMS DISTRIBUTION 03316-0 20
SHIP TO 3
SPEC 0
SOLD TO BE GROUP OY AB
SHIP TO BE GROUP OY AB-FINLAND
PL 54/ OSTOLASKUT
15101 LAHTI
FINLAND
REPEAT ORDER 03316-0 20
PRIME SEC.
DO RATE 20
PR. ORITY PA
SHIPPER NO. 480800
GOV'T CONTRACT 7219.90.0000
SHIPPING LOCATION 1237 MIDLAND
SHIP TO
PRODUCT CODE 13020102060000
MATL. 1237 MIDLAND
MILL ORDER NUMBER 30-045-403
DATE SHIPPED 06/15/15
METRIC ***
INVOICE 230551

GRADE AND SPECIFICATIONS BKG# BAVT527HE0335
"ATI 316L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE (DIN EN 10204:2005 3.1 CERTIFICATE) (ISO 3651-2:1998E) (EN ISO 9445-2:2010E) (ASME-SA-240 ED 2013) (ASTM-A-240-15A) (EN 10028-7:2007-1.4404-2B) (EN 10088-4:2009-1.4404-2B) (UNS S31603)
CARRIER - M & A TRANSPORT
5107 NORTH POINT BLVD
BALTIMORE MD 21219

ITEM	PCS	DIMENSIONS W/G/L (MM)	HEAT #	COIL #	TEST #	GROSS TARE NET (KGS)	THEO	TAG # / CD	SKID #
001B	1	1502.004/2./430378.	984191	AAB02143-A	M402237	10174 10174	402754		
		59.134/.0787/1412.				22430 22430			
	1	1501.8/2./394411.	984191	AAB02143-B	M402237	9339 9339	402755		
		59.126/.0787/1294.				20590 20590			
P	CUST	IDENTITY 3101581200				19514 19514			
		2 COILS				43020 43020			

ORDER REMARKS: UNLESS OTHERWISE AGREED AND NOTED, PRICE ON ORDER ACKNOWLEDGEMENT IS BASE PRICE ONLY AND DOES NOT INCLUDE SURCHARGES, WHICH WILL BE ADDED AT TIME OF SHIPMENT DAP LAHTI, FINLAND (AUG 2015) - EXC VAT & OTHER APPLICABLE LOCAL TAXES WHICH ARE THE RESPONSIBILITY OF THE BUYER
DIST: EMAIL ACKNOWLEDGMENT TO STAINLESS.CONFIRMATIONS@BEGROUP.FI EMAIL CT & PACKING LIST TO CERTIFICATES@BEGROUP.FI AND PACKINGLISTS@BEGROUP.FI EMAIL INVOICES TO INVOICES@BEGROUP.FI

TYPE	HEAT/TEST	(WT %)	--C----	--MN--	--P----	--S----	--SI--	--CR--	--NI--	--MO--	--N----
HEAT	984191		.018	1.72	.037	.001	.32	16.62	10.04	2.03	.05
TEST LOCATION			MI	MI	MI	MI	MI	MI	MI	MI	MI

CONSIGNEE - Please Note- This consignment was turned over to carrier in first class condition, being correctly loaded, at which time our responsibility for loss or damage in shipment ceased. For your protection please examine shipment as it arrives. If any shortage or damage is discovered, have a full description made by transportation agent on waybill before signing.

WARNING
 Safety Data Sheets for this product are available on our website, www.ATIMetals.com. A thorough review of the Safety Data Sheet for the grade of material purchased shall be performed prior to working with this product and all safety & health considerations outlined must be implemented.

The above is a true copy of data on file. The material and test results conform to the sales contract and specification(s) as set forth in ATI Flat Rolled Products' Order Acknowledgement

Stephen Wolff,
 Director, Corporate Quality Assurance



CUST. ORD. NO. & DATE
P032950-6
15

ACCEPTING MILL
MIDLAND, PA

*** METRIC ***
MILL ORDER NUMBER
30-045-403

DATE SHIPPED
06/15/15

SOLD TO → 3 SHIP TO → 0
FORMS DISTRIBUTION
SOLD TO
BE GROUP OY AB
PL 54/ OSTOLASKUT
15101 LAHTI
FINLAND

CUST. CODE
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REPEAT ORDER
03316-0
PRIME SEC.
DSO
20

PRODUCT CODE
1302010206000
MATERIAL
1237
MIDLAND
SHIP TO
BE GROUP OY AB-FINLAND
C/O COIL-TAINER
C/O COWAN SYSTEMS
5107 NORTH POINT BLVD
BALTIMORE MD 21219

INVOICE
230551

GRADE BKG# BAVT527HE0335
"ATI 316L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE CARRIER - M & A TRANSPORT

ITEM TEST NO 001B M402237
YIELD TENSILE % ELONG
MPA * MPA 50.8MM % R/A HARDNESS BEND ISO 3651-2 SIZE CORROSION AS'IM GRAIN
TC 340. 614. 53. NR 82.HRBW NR PASS NR HARDENABILITY
TC TC TC TC TC TC TC TC TC TC NR NR NR NR

ITEM TEST NO 001B M402237
* Y.S. BY 0.2% OFFSET METHOD
T-YIELD
1%
372.

TEST LOCATION TC
TEST LOCATION TC
TEST LOCATION TC

NR = DATA NOT REQUIRED
GRADE VERIFICATION WAS CARRIED OUT SPECTROSCOPICALLY

THESE COMMODITIES OR TECHNOLOGY, WHEN EXPORTED FROM THE UNITED STATES, ARE IN ACCORDANCE WITH THE USA EXPORT ADMINISTRATION REGULATIONS. DIVERSION CONTRARY TO U.S. LAW IS PROHIBITED. U.S. LAW ALSO PROHIBITS DISPOSITION OF THESE COMMODITIES/TECHNICAL DATA TO ANY END-USER OR FOR ANY END-USE RELATED TO THE DESIGN, DEVELOPMENT, PRODUCTION, STOCKPILING, OR USE OF CHEMICAL, BIOLOGICAL, OR NUCLEAR WEAPONS, OR MISSILES, WITHOUT THE PROPER APPROVAL OF THE UNITED STATES GOVERNMENT.

T1 SENSITIZATION HEAT TREATMENT WAS PERFORMED ON LOW CARBON AND STABILIZED GRADES. T1: HEATING OF A FLAT NON-WELDED TEST PIECE AT 700C +/- 10C (1292F +/- 18F) FOR 30 MINUTES FOLLOWED BY WATER COOLING.

EN 10204:2005 - 3.1 ATI FLAT ROLLED PRODUCTS IS APPROVED AS A MANUFACTURER ACCORDING TO THE PRESSURE EQUIPMENT DIRECTIVE PED 97/23/EC.

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Stephen Wolff
Director, Corporate Quality Assurance



CE 1.5
CUST. ORD. NO. & DATE

Flat Rolled Products

MILL ORDER NUMBER

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MIDLAND, PA
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PRIME SEC. DSO DSO
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"ATI 316L" STAINLESS STEEL SHEET C R COILS ANNEALED 2B FIN 3 EDGE
CARRIER - M & A TRANSPORT

THIS EN 10204:2005 - 3.1 CERTIFIED MATERIAL TEST REPORT SHALL NOT BE REPRODUCED EXCEPT IN FULL. FEDERAL LAW PROHIBITS THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE AND MAY BE PUNISHABLE AS A FELONY UNDER FEDERAL LAW. ATI FRP HOLDS SEVERAL QUALITY CERTIFICATIONS THAT INCLUDE ISO-9001, AS9100, NADCAP, AND ISO/IEC 17025. MATERIAL WAS MANUFACTURED IN ACCORDANCE WITH THE ATI FRP QUALITY MANUAL REVISION 23 DATED 06/13/2014.

QUALITY SYSTEM CERTIFIED ACCORDING TO PRESSURE EQUIPMENT DIRECTIVE 97/23/EC, ANNEX I, 4.3 BY TUV SUD, INDUSTRIE SERVICE GMBH, (NOTIFIED BODY 0036).

ATI FLAT ROLLED PRODUCTS PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES FOR TESTING LOCATIONS TC, BN, MI, & LO:
C, S BY COMBUSTION/INFRARED
N, O, H BY INERT FUSION/THERMAL CONDUCTIVITY
MN, P, SI, CR, NI, MO, CU, CB, CO, V BY WDXRF
B BY OES
AL AND TI (>=0.10%) BY WDXRF, OTHERWISE BY OES
PB, BI, AG BY GFAA

ATI FLAT ROLLED PRODUCTS; 100 RIVER ROAD BRACKENRIDGE PA 15014, CERTIFICATE OF FACTORY PRODUCTION CONTROL NO. 0036-CPR-M-065-2013 ISSUED BY TUV SUD INDUSTRIE SERVICE GMBH (0036). INTENDED USE IS METAL STRUCTURES.

ATI FLAT ROLLED PRODUCT'S HAS NO CONTROL OVER CUSTOMER PROCESSING OF MATERIAL; INCLUDING, BUT NOT LIMITED TO, BUFFING OR ELECTROPOLISHING MATERIAL WITH A 2B OR OTHER FINISH, AND DOES NOT REPRESENT OR GUARANTY THAT THE MATERIAL IS SUITABLE FOR ANY PARTICULAR PROCESS OR USE OF CUSTOMER.

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