



ARCELORMITTAL FRANCE MARDYCK
ROUTE DE SPYCKER
BP 129 F-59760 GRANDE SYNTHE

INSPECTION CERTIFICATE EN 10204-2.2

N° 0080994072 Page 1
A09/A03

Mill's identification
MK
A04

Hot dip galv. Coil

Sizes in mm		
Length	Width	Thickness
B09	B10 1500,00	B11 2,00

CDC: According to specifications
BL : As rolled
D : Stress relieving
R : Annealed

Inspection organism METALLURGIE QUALITE A05	Customer and/or consignee HTM YHTIOT OY TILITEHTAANTIE 23 12310 RYTTYLA Finland A06	Customer's Order Nbr 13841/005 A07	Mill's Order Nbr GD02HTH003 000005 A08	Grade and technical specifications Quality : DX51D+Z EN10346:2015 Coating Face 1 Zinc 275,00 G/M2 Face 2 Article reference : DX51D+Z Standard : EN10346:2015 Mass Chemical treatment Spangle Appearance Protection	Delivery condition CDC B04 Treatment of test samples CDC B05
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Minimum	270	22	0,1800	1,2000	0,1200	0,0450	0,5000	0,3000	94,0	94,0	94,0	94,0
Maximum	500											

Product identification	Heat number	P (1)	Net Weight Kg	Longitudinal tensile test			Transverse tensile test			Roughness (3)		Chemical analysis in % (product analysis)								Coating (4)							
				Ys	Ts	EL%	YS	TS	EL%	Ra	Peaks	C	Mn	P	S	Si	Al	N	Ti	INTERNAL FACE				EXTERNAL FACE			
				(2)	(2)	(2)	MPA	MPA	(2)	μm		C71	C72	C73	C74	C75	C76	C77	C78	Edge	Center	Edge	Aver.	Edge	Center	Edge	Aver.
B07 51566302	C00 8640030900	C01 F	12920	C11	C12	C13	C11	C12	C13			C71	C72	C73	C74	C75	C76	C77	C78	146,2	153,8	150,4	150,3	163,6	144,2	142,6	148,2
51566301	8640030900	F	12800				290	363	39			0,0448	0,2022	0,0117	0,0070	0,0075	0,0455	0,0043	0,0003	146,2	153,8	150,4	150,3	163,6	144,2	142,6	148,2

(1) Location D : Head M : Middle F : Tail C01	(2) 1: LO = 80mm 2: LO = 5.65√SO 3: JIS 25x50 C10	(3)	(4) G/M2	(5)	We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract. Inspection of markings, surface, sizes : satisfactory.	Date 13/06/20 Receiving Agent S.MATEOS	Z01 D01		165 Z02/Z03
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