ArcelorMittal

ARCELORMITTAL FRANCE MARDYCK
ROUTE DE SPYCKER
BP 129 F-59760 GRANDE SYNTHE
A01

INSPECTION CERTIFICATE EN 10204-2.2

A02

N° 0081406001 Page 1
A09/A03

Mill's identification: **MK** (A04)

Hot dip galv. Coil (B03)

Sizes in mm		
Length	Width	Thickness
B09	B10	B11
	1000,00	0,500

CDC: According to specifications
BL : As rolled
D : Stress relieving
R : Annealed

Inspection organism: METALLURGIE QUALITE (A05)

Customer and/or consignee (A06):
BE Group OY AB, KELAVARASTO
VANHANRADANKATU 42
15522 LAHTI Finland

Customer's Order Nbr (A07): P095311-1

Mill's Order Nbr (A08): GD21BYG004 000001

Grade and technical specifications (B01/B02)

Quality : DX51D+Z EN10346:2015 **Standard :** EN10346:2015

	Coating	Mass	Chemical treatment	Spangle	Appearence	Protection
Face 1	Zinc	275,00 G/M2	E Passivation	Minimized spang	A	WITHOUT PROTECT
Face 2			E Passivation		A	WITHOUT PROTECT

Article reference : 2202400150

Delivery condition: CDC (B04)

Treatment of test samples: CDC (B05)

Minimum							270	18															94,0		94,0		94,0		94,0			
Maximum							500							0,1800	1,2000	0,1200	0,0450	0,5000			0,3000											
Product identification	Heat number	P (1)	Net Weight Kg	Longitudinal tensile test Ys	Ts	EL% (2)	Transverse tensile test YS MPA	TS MPA	EL% 1 (2)				Roughness (3) Ra µm	Peaks		Chemical analysis in % (product analysis) C	Mn	P	S	Si	Al	N	Ti		Coating (4) INTERNAL FACE Edge	Center	Edge	Aver.	EXTERNAL FACE Edge	Center	Edge	Aver.	Aver.			
B07	C00	C01		C11	C12	C13	C11	C12	C13							C71	C72	C73	C74	C75	C76	C77	C78													
63409300	8641060294	F	12860				395	467	28							0,0510	0,6556	0,0427	0,0080	0,0956	0,0622	0,0041	0,0026		149,5	146,3	149,1	148,1	143,2	148,3	151,1	147,1				
63389300	8641061399	F	11500				299	386	35							0,0394	0,2284	0,0151	0,0122	0,0073	0,0269	0,0037	0,0004		151,5	149,1	151,0	150,4	146,3	150,1	153,6	149,4				

(1) Location
D : Head
M : Middle
F : Tail
C01

(2)
1: LO = 80mm
2: LO = 5.65√SO
3: JIS 25x50
C10

(3)

(4) G/M2

(5)

We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract. Z01

Inspection of markings, surface, sizes : satisfactory. D01

Date 21/02/22
Receiving Agent
S.MATEOS

053

Z02/Z03