INSPECTION CERTIFICATE EN 10204-2.2

A02

N° 0080936061 Page 1
A09/A03

ArcelorMittal

ARCELORMITTAL FRANCE MONTATAIRE
ROUTE DE SAINT LEU
BP 109 F-60761 MONTATAIRE
A01

Mill's identification: **MT** A04

Hot dip galv. Coil B03

Sizes in mm		
Length	Width	Thickness
B09	B10	B11
	1500,00	3,00

CDC: According to specifications
BL : As rolled
D : Stress relieving
R : Annealed

Inspection organism	Customer and/or consignee	Customer's Order Nbr	Mill's Order Nbr	Grade and technical specifications	Delivery condition
METALLURGIE QUALITE A05	HTM YHTIOT OY TIILITEHTAANTIE 23 12310 RYTTYLAE Finland A06	13284/002 A07	FD94HTH004 000002 A08	**Quality :** DX51D+Z EN10346:2015 **Standard :** EN10346:2015	CDC B04
				Article reference : DX51D+Z B01/B02	Treatment of test samples: CDC B05

	Coating	Mass	Chemical treatment	Spangle	Appearence	Protection
Face 1	Zinc	275,00 G/M2	E Passivation	Minimized spang	B	WITHOUT PROTECT
Face 2			E Passivation		B	WITHOUT PROTECT

	Product identification	Heat number	P (1)	Net Weight Kg	Longitudinal tensile test Ys	Ts	EL% (2)	Transverse tensile test YS	TS MPA	EL% 1 (2)	Roughness (3) Ra µm	Peaks	C	Mn	P	S	Si	Al	Ti	Coating (4) Edge	Center	Edge	Aver.	Edge	Center	Edge	Aver.	Aver.
Minimum									270	22																		
Maximum									500				0,1800	1,2000	0,1200	0,0450	0,5000		0,3000									
	B07	C00	C01		C11	C12	C13	C11	C12	C13			C71	C72	C73	C74	C75	C76	C77									
	4893780	DK19024132	D	12410					369	36			0,0373	0,1766	0,0167	0,0161	0,0061	0,0424	0,0004									

(1) Location
D : Head
M : Middle
F : Tail
C01

(2)
1: LO = 80mm
2: LO = 5.65√SO
3: JIS 25x50
C10

(3)

(4)

(5)

We hereby certify that the above cited shipment was produced according to the technical specifications of the contract and that, with inspection and tests completed, it meets those specifications as well as all norms and standards referred to in the contract. Z01

Inspection of markings, surface, sizes : satisfactory. D01
Bend test results are satisfactory. C50

Date 18/02/20
Receiving Agent
S.ABISSET

049 Z02/Z03